

## TECHNICAL SPECIFICATIONS

<b>Sensor type</b>	Oxygen consumption optical biosensor. 1 or 2 channels
<b>Installation</b>	Standard connection to water pipe. Optional installation of dedicated water pump.
<b>Sensitive terminal</b>	Bacteria immobilised on a porous polymer in contact with an oxygen sensor. Size: Ø 0,5 x 10 mm
<b>Maintenance</b>	Solution renewal and visual check every 7-15 days depending on application (takes 30-60 min). The O <sub>2</sub> sensor is maintenance free.
<b>Measurement range</b>	From 1 mg/L <sup>1</sup> to 50 mg/L <sup>1</sup>
<b>Resolution</b>	0,5 mg/L
<b>Reproducibility</b>	8%
<b>Bioresistance</b>	High resistance to toxics
<b>Measurement frequency</b>	From 15 to 30 samples/day according to version
<b>Reagent consumption</b>	0,30 - 0,60 ml/min, depending on application
<b>Sample temperature</b>	0 - 75 °C
<b>Sample pH</b>	2 - 12
<b>Calibration</b>	Self-calibration with GGA standard
<b>Dimensions</b>	800 x 600 x 300 mm (enquire for compact versions)
<b>Measurement matrices</b>	Natural waters, WWTP effluents, high salinity waters. Ask for other applications
<b>Communications &amp; user interface</b>	Incorporates OPTOSEN <sup>®</sup> acquisition and control unit with MS-Windows <sup>®</sup> -based software. Remote control via GSM/GPRS

## CONTROL UNIT

<b>Digital outputs</b>	1 connectorised output. Up to 8 available outputs
<b>Data format</b>	MS-Excel <sup>®</sup> , compatible
<b>Analog outputs</b>	One 4 - 20 mA output
<b>Alarms</b>	GSM-SMS configurable
<b>Analog inputs</b>	Four 4 - 20 mA inputs. Possibility to incorporate pH, DO, K and T.
<b>Graphic display</b>	Real-time display of measures. Display of stored data sets.
<b>Communications</b>	2 RS232 ports. (GSM) 1 SPI port
<b>Backup battery</b>	Not required (Flash). Internal LiH battery for clock
<b>Real time clock</b>	Format yy.mm.dd / hh.mm.ss software updateable
<b>Watchdog</b>	Guarantees uninterrupted operation of the system

Measure continuously *in-situ*  
or sample and  
sit for 5 days ?



- Self-calibrating
- Without delays
- Immediate all-weather installation
- No special pumping requirements
- Minimal maintenance
- More control
- More safety
- More speed
- More transparency
- More quality
- More savings



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On-line measurement of BOD

# BOD-OPTOSEN<sup>®</sup> 50

The specific solution to monitor WWTP effluents  
and surface waters

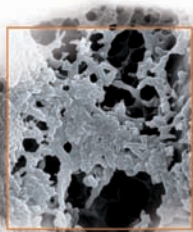
# BOD OPTOSEN® 50

New analyser for **continuous** and **unattended** measurement of **Biochemical Oxygen Demand (BOD)**. BOD-OPTOSEN®50 is a device specially configured to deliver the highest levels of performance in waters with a **low organic load**.

Designed and optimised for the **monitoring of effluents from waste water treatment plants (WWTPs) and of natural waters**, the measurement interval has been focused between 0 - 50 mg/L, providing an excellent accuracy in these applications.

## BOD-OPTOSEN®50 offers:

- Simple operation and minimal maintenance
- Measures based on an optical oxygen sensor, without calibration or electrolyte renewal
- Excellent correlation against the laboratory BOD method
- Immediate all-weather installation - no need for civil works or special pumps
- Internal self-calibration using stabilised BOD standard
- Data management and control software with powerful graphical user interface
- Great configuration flexibility enabled by software
- Multiple communication options (GSM/GPRS, RS485, 4-20 mA)
- Programmable alarms - SMS sent to mobile device on exceedance of user-defined thresholds



## Continuous BOD Measurement can be this easy...

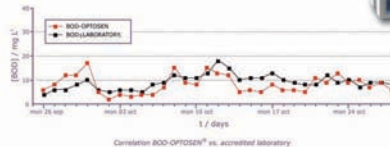


Up to 30 samples per day



## TESTED RELIABILITY

BOD-OPTOSEN®50 uses the same measurement principle as that employed in manual BOD, tests performed in the laboratory, avoiding the inaccuracies of indirect methods based upon absorption measures. As a result the readings provided by BOD-OPTOSEN®50 analysers exhibit an outstanding correlation with laboratory-derived BOD measurements, the equipment having been extensively validated for several years in laboratory and field tests.



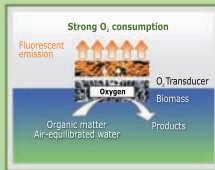
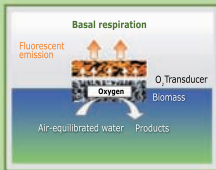
## Optical Technology at the Service of Environment

The OPTOSEN® trademark comprises the multiple developments made by INTERLAB IEC in the field of fibre optic sensors as well as their practical translation into robust, minimal-maintenance equipment, capable of responding to the current needs in water quality monitoring of both industry and all other agents involved in water cycle management.

BOD-OPTOSEN®50 technology incorporates an optical biosensor and a patented measuring cell that substitutes, very advantageously, the classical biological reactors fitted with oxygen electrodes that exist in the market.

### Working principle

† PCT/ES2007/000755



BOD is calculated from the oxygen consumption (respiration) of a bacterial biomass fixed to the biosensor, using for this purpose an oxygen-sensitive luminescent material. The higher the concentration of dissolved organic matter the lower the amount of oxygen available within the system which results in an increased fluorescent emission.

## WHY PERFORM ON-LINE MONITORING ?

A problem of manual sampling programmes, even if performed daily, is that they can only provide snapshots of a rapidly changing reality, completely omitting events that can be of great relevance such as discharges or fluctuations in the local environment. Continuous measurement of BOD provides the full sequence of events, delivering the basis for sound decision-making and guaranteeing traceability and transparency throughout the whole process, together with a remarkable reduction in time and cost per analysis.

